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I, LEANNE MYNOTT, MANAGER EXAMINATION SUPPORT AND SALES hereby certify that annexed is a true copy of the Provisional specification in connection with Application No. 2003901353 for a patent by DIGISLIDE INTERNATIONAL PTY LTD as filed on 25 March 2003.



WITNESS my hand this Twentieth day of April 2004

LEANNE MYNOTT

MANAGER EXAMINATION SUPPORT

AND SALES

# AUSTRALIA Patents Act 1990

#### **ORIGINAL**

# PROVISIONAL SPECIFICATION FOR AN INVENTION ENTITLED:

Invention Title:

A video projector and optical engine

Name of Applicant:

Digislide International Pty Ltd

Address for Service:

LESICAR PERRIN, 49 Wright Street, Adelaide, SA 5000

The invention is described in the following statement:

A video projector and optical engine

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### BACKGROUND OF THE INVENTION

The presen9t invention relates to a video projector and to an optical engine used in a video projector that is adapted for easy installation and that is designed to be ruggedised allowing it to be handled and moved without compromising the image quality.

The optical engine as per the present invention can be adapted for use in various projection systems and is particularly suitable to be useful as a docking engine, that is, the engine can be moved from dumb projection systems in discrete locations.

Image projection apparatus have been known for a number of years and fall into two distinct categories, the rear, and forward projection types. For example, a conventional television receiver is a rear projection apparatus, whilst a conventional cinema projector is a forward projection apparatus.

The currently known projectors have a number of difficulties and limitations.

The first of these is that all projection apparatus require sophisticated and complex optical engines and electronic components that are in-built into the apparatus. Frequently the apparatuses contain the use of LCD technologies or cathode ray tube technologies that require precision optics to work. The complex optical engines increase the cost of these projectors meaning that quite often they are beyond the reach of the home consumer. Furthermore they are quite fragile and can be easily damaged or misaligned. They are also typically heavy or cumbersome and are not intended to be truly portable apparatuses.

Because of this, projection apparatus are carefully stored and moved, and may in some instances be regarded as unsuitable for the displaying of large images in environments that are potentially hazardous to the equipment.

As such, they are typically used by skilled organisations in environments that seek to minimise exposure to the above risks. Accordingly they are not typically used in the home environment, even though this is where there is a clear need for a truly portable ruggedised projection system that can provide useful images to be seen by a number of people.

Even though some projectors have been marketed at a price that is within the reach of the home market they are still fragile and susceptible to failure of the alignment of the optical engines therein.

A further difficulty with projectors of the type that use LCD technology is the degradation of LCD panels and other similar display devices through exposure to ultra-violet

rays, high heat or cigarette smoke, requiring constant maintenance and replacement of optical componentry.

Yet another problem with known projectors is the high replacement cost of their light sources where the globes are not only relatively expensive but in some instance difficult to replace.

A yet further problem of video projectors as currently known is that the globes required to produce an image also produce a significant amount of heat that needs to be dissipated and requires strong fans to produce an air flow around the globe. These globes also operate at mains Voltage, 240 Volts in Australia. Replacing the globes therefore requires that the power to the projection systems needs to be cut or there is a risk of electrocution.

It is an object of the present invention to provide an optical engine that overcomes at least some of the abovementioned problems or provides the public with a useful alternative.

It is a further object of the present invention to provide for a video projector employing an optical engine that overcomes at least some of the abovementioned problems or provides the public with a useful alternative.

It is a yet further object of the present invention to provide for a self-contained optical engine design that is adaptable for use in different projections apparatuses to produce images of different sizes.

#### SUMMARY OF THE INVENTION

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Therefore in one form of the invention there is proposed a projector including a housing and an optical engine, said optical engine including a LCD projector and further including an objective lens to project an image displayed on said LCD.

In preference said optical engine is raised from the bottom of said housing enabling an air flow to flow underneath said optical engine.

In preference said optical engine includes a base, two sides and a top clip adapted to hold said optical elements in predetermined fixed relationship.

Such a configuration makes the projector according to the preset invention ruggedised in that the optical engine securely holds all of the components necessary to project an image and even if the optical engine were to be displaced the quality of the image would not be affected.

# BRIEF DESCRIPTION OF THE DRAWINGS

The accompanying drawings, which are incorporated in and constitute a part of this specification, illustrate several implementations of the invention and, together with the description, serve to explain the advantages and principles of the invention. In the drawings,

5	Figure 1	is a schematic rear perspective view of a video projector embodying the preset invention;
	Figure 2	is the projector of Figure 1 with the top panel removed illustrating the optical engine and other internal components;
	Figure 3	is a cross-sectional view of the projector of Figure 1 along its longitudinal axis;
10	Figure 4	is a top view of the internal configuration of the projector of Figure 1;
	Figure 5	is a rear cross-sectional view of the projector of Figure 1;
	Figure 6	is an underside perspective view of a typical top panel of the projector of Figure 1;
15	Figure 7	is a front perspective view of the optical engine used in the projector of Figure 1;
	Figure 8	is an exploded view of the optical engine of Figure 6;
	Figure 9	is a rear perspective view of the optical engine of Figure 6;
	Figure 10	is a top view of the optical engine of Figure 6;
	Figure 11	is a cross-sectional view of the optical engine of Figure 6;
20	Figure 12	is a side view of the optical engine of Figure 6; and
	Figure 13	is a rear perspective view of the base portion of the optical engine.

#### DESCRIPTION OF THE PREFERRED EMBODIMENTS

The following detailed description of the invention refers to the accompanying drawings. Although the description includes exemplary embodiments, other embodiments are possible, and changes may be made to the embodiments described without departing from the spirit and scope of the invention. Wherever possible, the same reference numbers will be used throughout the drawings and the following description to refer to the same and like parts.

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Illustrated in Figures 1 to 6 is a video projector embodying the preset invention, whilst illustrated in Figure 7 to 12 is the optical engine that is used to provide the image for the video projector. It is however to be understood that the optical engine could very well be used in other configurations of the video projector that is presented herein by virtue of example only. That is, the present invention is not limited to the shape and configuration of the video projector presented herein and that it may come in different shapes and sizes with only some features being common across a host of video projectors. Those features and their roles will be clearly discussed in the following description.

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Dealing first with the video projector and looking in particular at Figure 1, the video projector 10 includes a base 12 supporting a body 14 through support arm 16. The body 14 includes a bottom housing 18 and a top lid 20 attached to each other using common means such a screws (not shown). Removal of the top lid 20 allows access into the body of the projector 10. Positioned at the rear of the base 12 are numerous inputs 22 and a switch 24 that provides power to the electronic componentry inside the projector. Located at the rear of the body 14 are also numerous controls 26 and 28 on either side of the projector that control common componentry including control of the picture brightness and contrast as well as sound.

The top of the base includes cooling vents 30 that provide for the cooling of the transformer 32 located in the base that is shown in Figure 3 and that converts the mains input that is typically some 240/110 Volts to 12 Volts. This is an important feature of the present invention, one whose contribution will be discussed in more detail further on. It suffices to say that use of a low Voltage throughout the projector 10 overcomes the problem of safety especially when one needs to change the light source.

At the rear of the body 14 is a vent 34 for expelling air drawn in through vents 36 located at the top of and towards the front of the lid 20. An objective lens 38 extends outwardly from the projector 10.

Located centrally within the body 18 is an optical engine 40 whose configuration will be discussed in much more detail later. In brief, the optical engine 40 includes all of the components necessary to produce an image to be projected. The engine 40 is located within a channel 42 that is defined by internal walls 44 and 46 on either side of the optical engine 40 that extend upwardly from the base 18 and by walls 48 and 50 extending downwardly from the lid 20. The remaining spaces 52 and 54 on either side of the channel 42 are filled with various electronic componentry and boards (illustrated as dashed lines) that are used to provide the image to be projected as well as other features, such as audio. The walls 44, 46,

48, and 50 are typically straight, but they may include other shapes to accommodate componentry within the spaces 52 and 54. Further they may include openings or apertures to enable electrical communication between the equipment housed in spaces 52 and 54 and with the optical engine 40. Thus, for example, the wall 48 of the lid 20 may not adjoin wall 44 but be recessed to leave a gap 56 for the passage of electrical connections therethrough. Overall though, with the exception of a few apertures or holes, the channel is fairly well isolated from the rest of the projector 10. This enables an electrical fan 58 positioned at the rear of the projector and in front of vents 34 to drawing air through the channel 42 and hence the optical engine 40, the air entering the channel 42 through vents 36 on the lid 20. The position of the vents 36 is deliberately chosen so that the air flows over those components in the optical engine that need to be kept cool. Again the particulars of the optical engine will be discussed later.

The optical engine is attached to the base 18 by using screws 60 passing through optical engine feet 62 co-axially aligned with threaded shafts 64. The shafts keep the optical engine raised above the floor 66 of the base 18 so that air can flow freely underneath the optical engine 40 when mounted in the projector 10. One can now also appreciate that the optical engine can be easily replaced, by simply unscrewing it from the base. Of course, there may equally well be other types of securing means to attach the optical housing to the base such as a snap fit arrangement provided that there are sufficient air gaps to enable cooling. One of the reasons as to why that is not critical is that the optical engine includes all of the components necessary to produce an image including the objective lens 38 and no precise alignment is required between other components that in other projectors are housed in separate locations to the base. This is one of the important advantages of the present invention over all of the other projectors known to the applicant.

Of course, the cross-sectional size of the optical engine is also smaller than the channel 42 so that air can also flow freely around the whole of the optical engine, that is, in the longitudinal gaps between the walls 44, 46, 48, and 50 as well as between the inner surface 68 of the top lid 20. This is best illustrated in Figures 3 and 5 that show different cross-sections of the projector 10 illustrating the gaps around all sides of the optical engine and the body 14. The air that is then drawn by the fan through the optical engine and the gaps provides the necessary cooling for the optical engine components. For the particular optical engine that will be now discussed, it was found that airflow of some 30 cubic feet per minute was sufficient to provide all of the necessary cooling.

Figures 7 to 12 illustrate and optical engine embodying the present invention and that is used in the projector described earlier. It is to be understood that the optical engine has

been designed to be able to be enlarged or reduced so as to fit into different size projectors whilst maintaining a good image projecting capability and that the following description referring to particular geometric sizes is not intended to be limiting.

The optical engine 40 includes all of the optical components necessary to construct and project an image from the projector. The order of the components is as follows. First a collimated light source 70 emits light through an absorption heat filter 72, through a polariser 74, condensor lens 76, a liquid crystal display (LCD) 78 that includes an outer polariser 80, and an objective lens 38 discussed earlier that then focuses the image onto a distal surface. These components will be discussed in more detail later.

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All of the components are supported within the optical engine 40 that includes a base 82, sides 84 and 86, one of the sides being a mirror image of the other and a top clip 88. The base includes three apertures such 90, 92 and 94, aperture 90 positioned underneath the optical components 78 to enable air flow 96 to pass around them and through the base where it then flows to the air fan underneath the channel (shown in Figure 3) to be expelled through the vents 34.

Starting at the rear of the base 82 and working towards the objective lens the base includes a flat rear first surface 98 consisting of three longitudinal sections defining apertures 90 and 92 on top of which are supported the heat filter 72 and polariser 74. A groove 100 extending across the base is used to support the condenser lens 76 that also rests against first shoulder 102, the first shoulder stepping up to a flat second surface 104 used to support the LCD 78, the LCD also abutting against lip 106. The lip 106 ensures that no stray light bypasses the LCD 78. Extending generally upwardly from the lip 106 is a second shoulder 108 that is used to locate sides 84 and 86 as will be discussed later. The second shoulder 108 terminates in a third flat surface 110, the base then including a rectangular collar 112 defining an aperture 114 through which passes the objective lens 38. The collar 112 includes a flat fourth surface 116 that can be used to support a small electronic board to feed data into the LCD 78 (not shown). The objective lens includes a threaded portion 118 that engages screw 120 so that as the objective lens 38 is rotated it is caused to move in and out of the optical engine 40(rotating clockwise or anti-clockwise) thus focussing any image passing through the optical engine.

Sides 84 and 86 are mirror images of each other and for the sake of brevity only one side will be discussed, the reader being advised that the configuration of the other side identical except being a mirror image.

Thus side 84 includes two longitudinal apertures 122 and 124 that allow for air flow around the optical components held by the engine 40 and a single generally vertical aperture 126 adjacent the LCD 78 that assist in air flow around the LCD. The inner surfaces of the sides include vertical grooves that support the various optical components. However there are more grooves than optical components. The extra grooves are provided for the case if one needs to use more heat filters. Thus, referring specifically to Figure 8 the first groove 128 is not used, the second 130 groove is used to support the heat filter 72, the third groove 132 is not used, the fourth groove 134 is used to support the polariser 74, the fifth groove 136 is used to support the condenser lens 76 and the sixth and last groove 138 is used to support the LCD 78. The sixth groove 138 also includes a recess 140 to allow for airflow around the LCD.

Side 84 engages the base groove 100 using correspondingly shaped bottom projection 142. The reader should now appreciate that the side projection 142 and the side front shoulder 144 help to position the side on the base, the shoulder abutting the base second shoulder 108 and including a cutout 145 to accommodate lip 106. To further assist in locating the side 84 on the base 82 the optical engine uses dowels including dowel pins 146 on the base engaging holes 148 in the side, the side also having a threaded bore 150 to be engaged by a screw 152 passing through the base.

The upper surface 154 of the side 84 is of a flat configuration and is used to support the top clip 88, the clip including a downward lip 156 that engages side front surface 144. The lip extends below across between the two sides 84 and 86 and provides a block against any stray light exiting the optical engine, much like the lip 106 below. The clip 88 includes apertures 158, 160 and 162, aperture 162 parallel to, and adjacent LCD 78 to allow for airflow therethrough. The underside of the clip 88 may include a recess 164 to accommodate the various optical components of a larger diameter such as the polariser 74 and the condenser lens 76. Apertures 166 in the clip 88 enable a screw 168 to engage threaded bores 170 in the sides 84 and 86. As with the sides 84, 86 and the base 82, the clip 88 and the sides 84 and 86 may very well use dowels 172 for locating and holding the parts for relative movement.

The reader will now appreciate that the four mechanical components of the optical engine provide a cradle for effectively holding the relative optical components in a constant spatial separation thus providing a ruggedised capability in that the optical engine performance is not affected by the position of the engine within the projector. This is especially so since unlike existing projectors, the objective lens is fixed to the optical engine whereas in existing projectors it is fixed to the projector itself.

The reader will also appreciate that the mechanical components, that are typically made of lightweight material such as aluminium offer good heat dissipating properties and include various apertures that enable air to flow all around the optical engine components to ensure that they are kept cool and within operating tolerances. This is especially so for the LCD that is susceptible to heat damage. With apertures adjacent and parallel to the LCD one ensures that air flows all around the LCD.

Clip 88 further includes a rear projection 174 that includes dimple 176. This assists in locating and fixing the lamp to the optical engine. Although not shown it is to be understood that a door is located on the bottom housing 18 adjacent the lamp enabling the lamp to be easily replaced. The door further includes a biased aluminium plate that ensures that the lamp is held tightly within the projector but not too tightly so that the lamp can move under impact. The contact between the plate and the lamp also ensures that the plate thus helps to cool the lamp by dissipating heat. A sensor may also be strategically positioned on the plate to act as a thermal overload in case the optical engine gets too hot (typically more than 60 degrees Centrigrade). The reader will no appreciate that as the projector operates at only 12 Volts, it enables the ordinary user to replace and change the lamp. Further, given that the lamp is only some 12 Volts means that it is relatively inexpensive when compared to normal projector lamps that may cost hundred of dollars and require special handling to replace. The lamp includes a longitudinal filament and a collimating reflector to reduce the focal point of the filament on the projected image. Faceted reflectors optimise the light fed to the LCD.

The projector is shaped to be visually pleasing, in this particular case resembling the marine animal known as the Manta Ray. Of course it is not intended to limit it to that particular shape and may other shapes may equally well be used. The base and the bottom housing are joined by arm 16 that may also be pivotable by the use of locking screw 178

It should now be apparent to the reader that the present invention provides for a 12 Volt LCD projector can be effectively built and gain sufficient light within the image to be commercially viable and inexpensive to manufacture. This is achieved in part by the unique design of the optical engine mechanical componentry that allows air to flow around the various components thus ensuring that they are kept cool, especially the LCD panel. This minimises the number of heat absorption components that are in the optical pathway of the light and maintains a high degree of illumination given that every time light passes through an optical surface a small percentage is lost.

All elements of the optical engine including the lamp are typically selected to minimize ultra violet light, which adversely affects the epoxy resin plug, which is used within

the LCD to hold the liquid crystal. Additionally elements have been designed to dissipate the heat to protect the LCD that is degraded through excessive heat.

Referring now to the optical engine as per the present embodiment the following are the configurations and dimensions of the various components:

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- (a) Heat filter dichroic infrared heat filters perpendicular to the longitudinal axis although in some instance it may very well be at an angle to reflect infra red light out of the optical engine.
  - (b) Polariser is mounted and/or sprayed/placed on the glass at linear polarization to the on the filter on the LCD. The polariser filter can be swapped to alternative filter mounted on the LCD. This filter is rectangular for ease of production.
  - (c) Condensor lens is designed and curved towards the light source to evenly distribute illumination across the LCD panel. It may be coated with an antireflective coating too and may be made from suitable plastic. It is some 39.5 mm in diameter with a radius of R27.0 +/- 1.0 and a width of 10 mm
- (d) LCD, which is an amorphous panel, is mounted with a polarizer on the far side of the panel. In some embodiments one may have polarizer on the LCD in which case you would/may do away with the fixed one.
  - (e) Objective lens, using the well-known Cook design, is designed to suit the light train and to maximize light efficiency by the use of anti reflective coating on both sides of each lens.
  - (f) The location of the various components is as follows the measurement referring to the relative positions on the sides 84 and 86. Thus the sixth groove 138 is about 2.45-6.05 mm from the front edge of the side 84, the fifth groove 136 some 13.25-19.65 mm, the fourth groove 134 some 26.37-29.12 mm, the third groove 132 some 35.55-37.45, the second groove 130 some 43.83-47.73 mm and the first groove 128 some 54.10-56 mm.

Other improvements may very well be made to the invention including locating lugs 180 on the optical engine to assist in locating circuit boards and the like (not shown). The lenses have chamfered edges on one edge for ease of identification and ensure correct orientation of the lenses in production. Spacers in the objective lens are also chamfered to ensure correct location when assembling. The vents may include filters to collect dust.

The reader will now appreciate that the optical engine and video projector according to the present invention provides a number of advantages over known projectors including the following:

- Ruggedised equipment for gaming and youth markets.
- ♦ Portability of equipment.
- ♦ Expansion of viewing environments to include those previously considered too hazardous for the more fragile projectors.
- ♦ Enhanced viewing possibilities (i.e. use with forward or rear projection systems, for dimmed home theatre environment or rear projection in full ambient light); customized power supply requirements for 12v or 24v environments; and total upgradability in the event of the LCD or other display device being degraded, damaged or an upgrade being required).
- Other features may very well be provided to enhance the capability of the preset invention including television reception, navigations systems utilising GPS, different inputs allowing the projector to be fed 240 Volts 110 Volts or even 24 Volts. The projector could also be used in a rear project screen.
- Further advantages and improvements may very well be made to the present invention
  without deviating from its scope. Thus it is not intended to limit the invention to the precise
  dimensions and relative distances of the optical components that indeed may vary. Although
  the invention has been shown and described in what is conceived to be the most practical and
  preferred embodiment, it is recognized that departures may be made therefrom within the
  scope and spirit of the invention, which is not to be limited to the details disclosed herein but
  is to be accorded the full scope of the claims so as to embrace any and all equivalent devices
  and apparatus.

Dated this Tuesday, March 25, 2003

Digislide International Pty Ltd

25 By their Patent Attorneys

LESICAR PERRIN

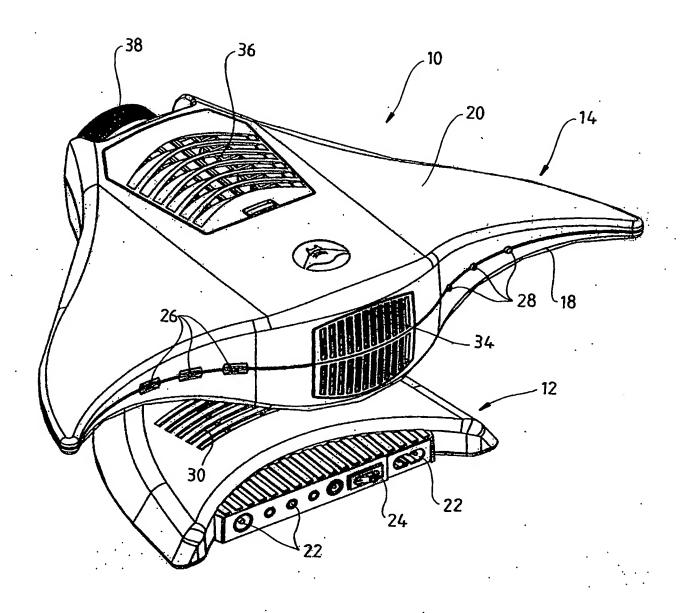
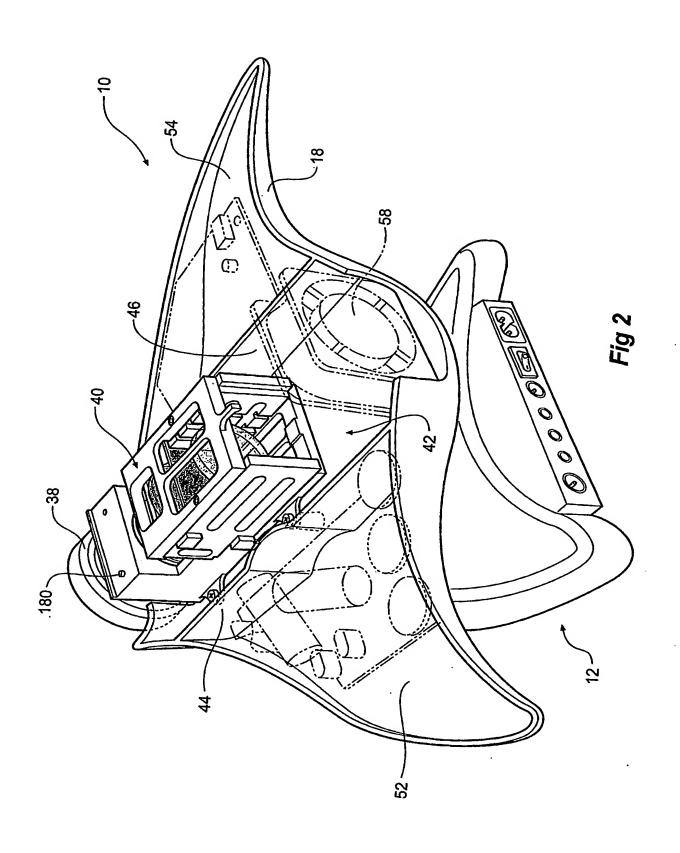


Fig 1



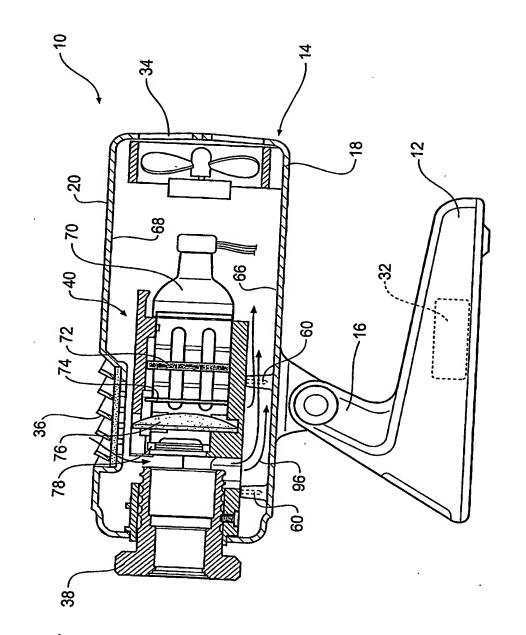
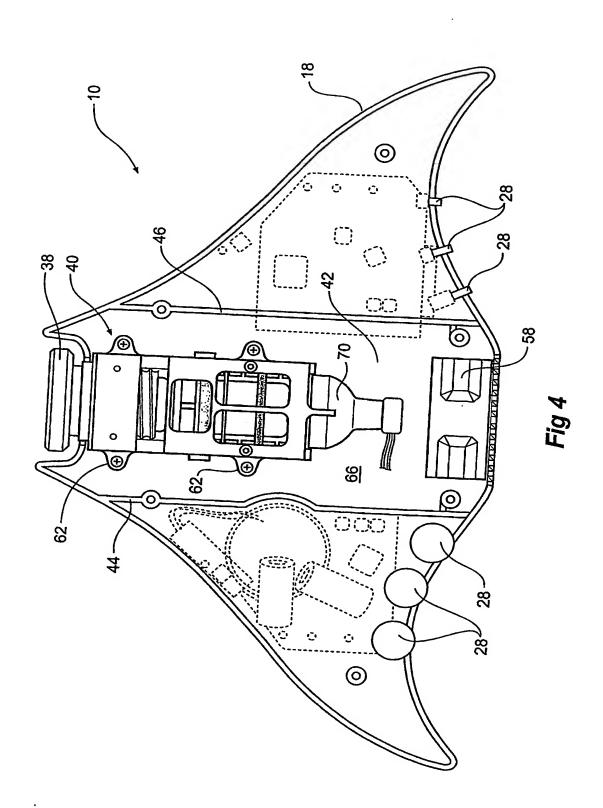
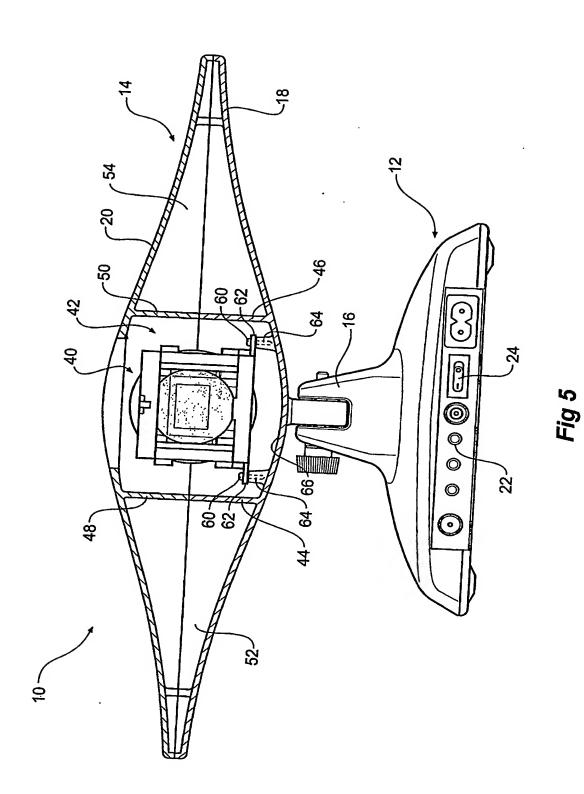


Fig 3





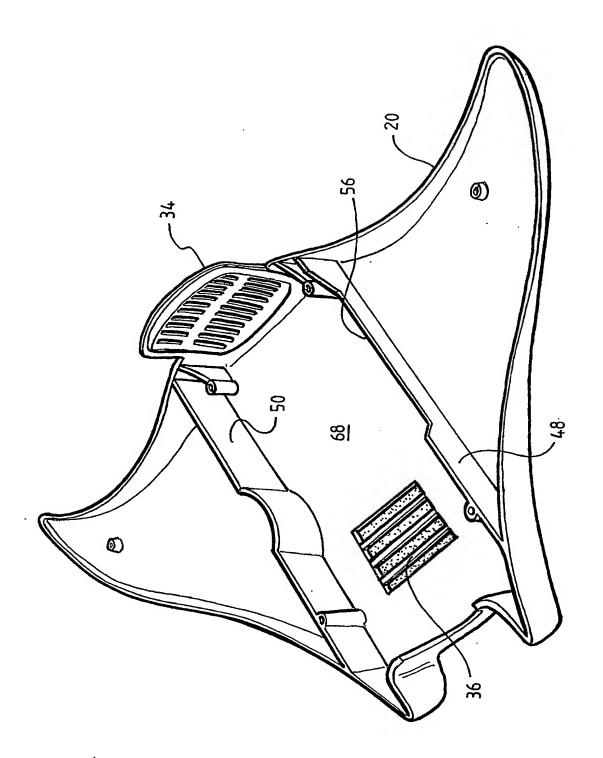


Fig 6

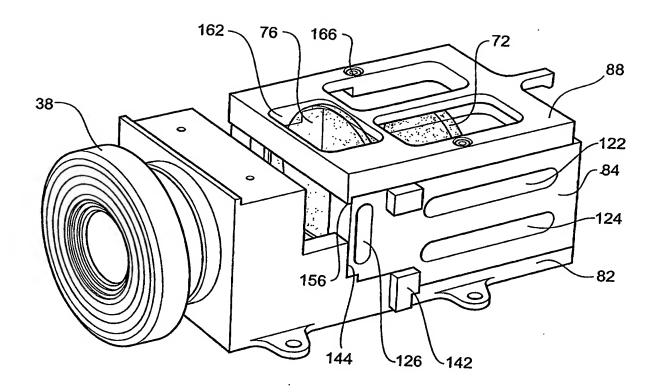
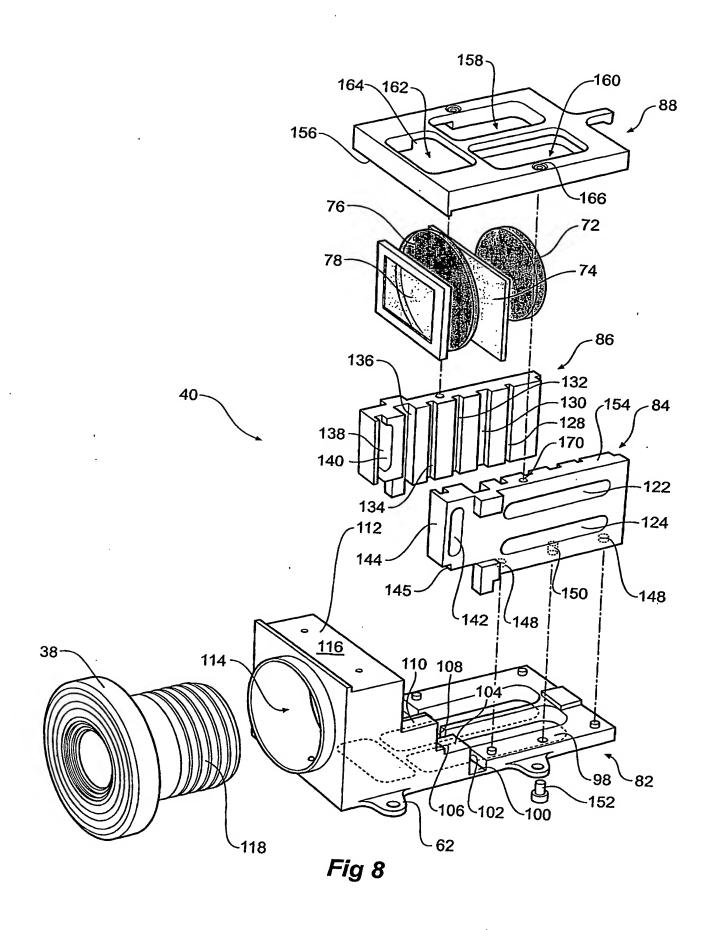
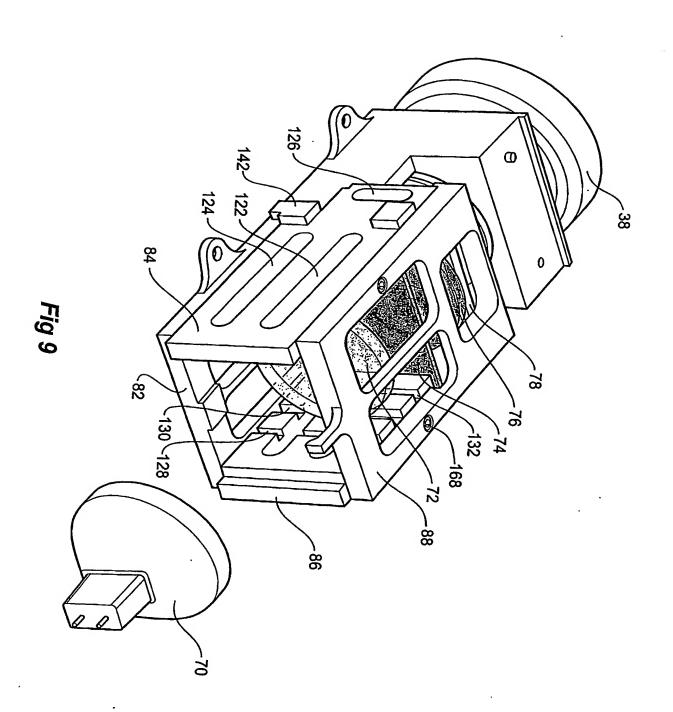


Fig 7





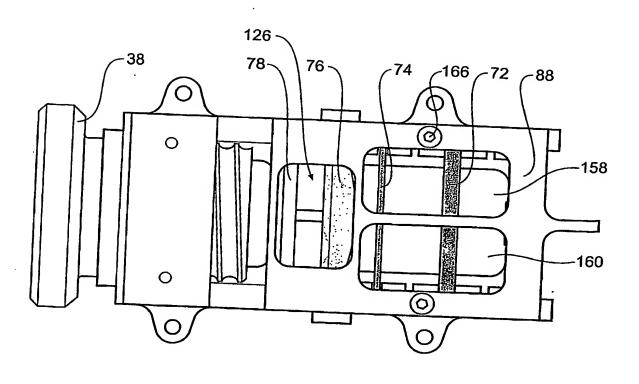


Fig 10

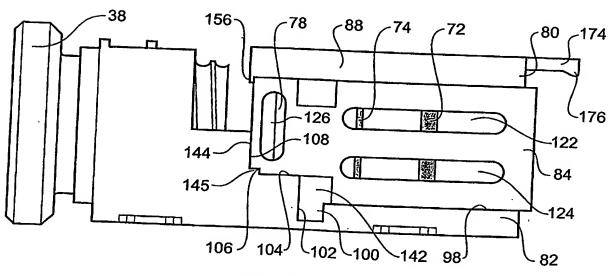


Fig 12

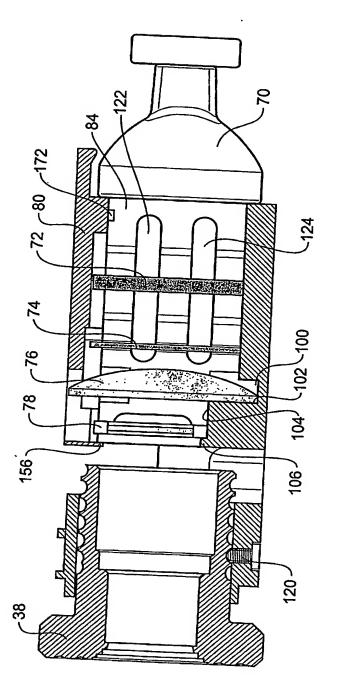


Fig 11

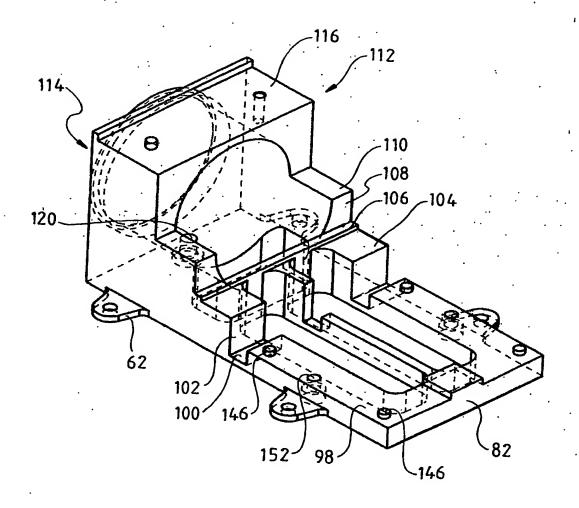


Fig 13

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